



D4485-1 LOWER CLOSEOUT PANEL

RELEASED
2012-09-18
MP

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.49 lbs
 - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING "D4485-1-REVB.DXF"

B	GENERAL REVISION SEE REV. A FOR DETAILS. ADDED PRIMER NOTE.		AJS	12.09.11
A	NEW ISSUE		AJS	12.03.05
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	AP	DRAWING NO. D4485		REV. B
MFG. APPR.	MP			SHEET 1 OF 1
APPROVED	MP	TITLE LOWER CLOSEOUT PANEL		SCALE
DE APPR.	MP			NTS
DATE 12.09.11		COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		